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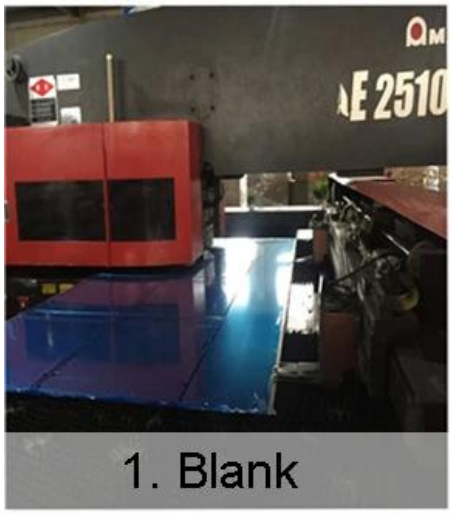
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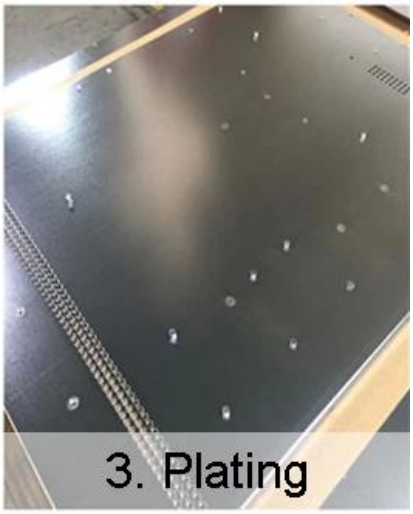
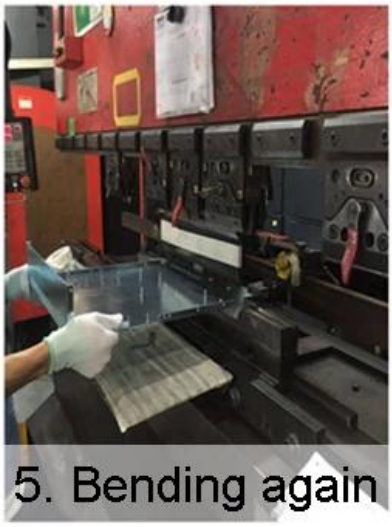
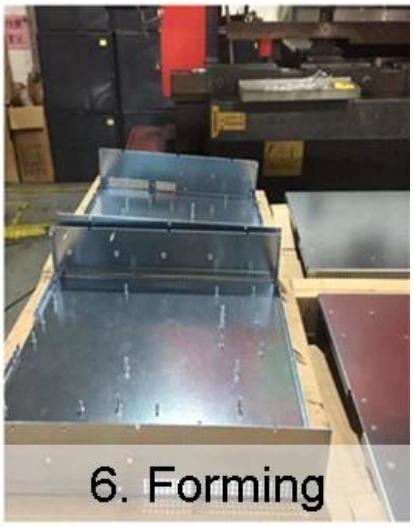
2. Bending


3. Plating

4. Riveting


5. Bending again


6. Forming

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